
Original spare parts

Truck mixer

LIEBHERR

Concrete technology



MyLiebherr – your personal customer portal



Your mobile online portal

MyLiebherr is your entry into the Liebherr service world. Through the Liebherr customer portal, you benefit from comprehensive service and additional services relating to the world of construction machinery, concrete technology, mining, Mobile and crawler cranes, drilling rigs, handling technology and maritime cranes.



Scan, log in and immediately into the Liebherr service world.

And these are your advantages at a glance:

- individual management of your machines
- easy contact with your Liebherr service partner, independent of opening hours
- direct insight and secure management of your customer data
- Online access to the latest spare parts documentation for your machine at all times
- direct and convenient ordering option from your Liebherr service partner

Our portal is under constant development. Soon, further modules will help you to generate even more benefits from digital services from your machine.

Customer service



Service by conviction

Good service means customer proximity. With our professional service network, we are at your disposal response times to ensure high machine availability. Reliable machines are the guarantee for your success. Our highly trained service personnel will ensure economical and smooth operation of your Liebherr Liebherr products. We help with commissioning, instruction of machine operators and answer your questions.

Liebherr service partner worldwide

Our customers can rely on a worldwide sales and service network consisting of over 90 service centers (Liebherr companies / partners), 160 service vehicles and 220 qualified service technicians. Our worldwide service points with all their contacts can be found on the Liebherr website or in the MyLiebherr customer portal.



Service-friendly design

From the very beginning of the design, great importance was attached to service-friendliness. Wear parts are easy to change, and important areas are easily accessible.



Original Liebherr Spare Parts

Original spare parts from Liebherr are subject to strict quality controls, are quickly available worldwide and guarantee reliable operation and a long service life.



Strong partners - Strong service

The expert team of Liebherr service partners is ready to provide competent and reliable support.



Original Liebherr spare parts

Please pay attention to the truck mixer series **04** or **05**.
 Example: you have a HTM **904F** = drum size **9m³** in series **04**



Truck mixer drum

Description, ID-No.

Truck mixers series 04 and 05
 Truck mixer replacement drum with or without painting

available on request from your friendly service partner

Series 904

Gasket for manhole cover - small D=430mm

970091305

Series 904 from 2015 and 905

Gasket for manhole cover - large D=510mm

11165598



Drum bearing

Description, ID-No.

Series 904

Roller seating compl. 6 / 7m³; without fitting screw

940093905

Roller seating compl. 8 / 9 / 10 / 12m³; without fitting screw

949337905

Fitting screw 6 / 7m³

941526105

Fitting screw 8 / 9 / 10 / 12m³

956043005

Hexagon nut for fitting screw 6 / 7m³

411902405

Hexagon nut for fitting screw 8 / 9 / 10 / 12m³

411903605

Washer for fixing Bolt 6 / 7m³

421500805

Washer for fixing Bolt 8 / 9 / 10 / 12m³

421703805

Grease nipple for fixing Bolt 941526105 and 956043005

774300105

Series 905

Roller seating compl. 7-10m³; without fitting screw

949703805

Fitting screw 7-10m³

949804605

Washer for fixing Bolt

421101505

Hexagon nut for fitting screw

11167872

Roller seating compl.

949703805

Distance washer

949703705

Slotted nut

11167613

Lubrication line

774373708

Fitting 6/M10x1

10009258

Grease nipple

774300105

Protective cap for grease nipple

774310005

Adhesive sign for skier positions 2M

11169079





Inlet and outlet hoppers

Description, ID-No.

Series 904

Inlet hopper with wear plate from 2021	13556602
Inlet hopper with wear plate 6 / 7m³	942271605
Inlet hopper with wear plate 8 / 9 / 10 / 12m³	942272805
Wear plate for all inlet hoppers	949234605
Rubber apron for inlet hopper / increase by 200 mm	947745005

Series 905

Inlet hopper with wear plate from 2021	13556601
Inlet hopper with wear plate	949704705
Rubber apron for inlet hopper / increase by 200 mm with cutout for water nozzle	949807005
Inlet hopper with wear plate	90411484
Rubber apron for inlet hopper / increase by 200 mm	947745005
Wear plate	949234605
Protective grille at the inlet funnel (driving direction left)	90401308

Series 904

Discharge hopper, without wear plate	946241805
Discharge hopper, with wear plate right	946241905
Wear plate right	942736505

Series 905

Discharge hopper, with wear plate right	949707605
Discharge Hopper, with wear plate; LGB-Version	90412631
Wear plate, right for 949707605	949708305
Wear plate, right for 90412631	90412637
Rubber Seal Discharge hopper	949802105
Fastening strip for seal	949802205
Water Nozzle	949910005
Threaded pipe union 1"	11167515
Box Nut for mounting the flat spray nozzle	11168025
Fan Nozzle	11168021
Rubber apron for discharge hopper as all-round splash protection and extension	90415010
Spray tube (in inlet hopper on the side)	90411133
Flat jet nozzle for spray tube	11169358
Strainer hopper	90415139





Outlet chute and accessories

Description, ID-No.

Series 904

Discharge chute with wear plate; L= 1300mm, W= 700mm	944990705
Discharge chute with wear plate for flip over chute; L= 1300mm, W= 700mm	946180405
Discharge chute with wear plate; L= 1570mm, W= 700mm	946183905
Discharge chute with wear plate for flip over chute; L= 1570mm, W= 700mm	946186805
Flip over chute; L= 700mm, steel	946180505
Wear plate for 941468605, 941495605, 941881405, 942519805, 944564505, 945075405 and 959686505	940024305
Wear plate for 942986505, 944189405, 944905205 and 945075205	942986705
Wear plate for 944990705 and 946180405	944992805
Wear plate for 946183905 and 946186805	946186505

Series 905

Discharge chute with wear plate extendable; L= 1390mm, W= 570mm	949626405
Wear plate for outlet chute 949626405	949627005
Rubber apron (splash guard increase)	949631605
Clamping strip for rubber apron 949631605	949912705
Folding outlet chute with wear plate without folding extension L = 1390 mm, B = 570 mm	949904005
Folding chute 700mm for 949904005	90401230
Detent lever for folding chute	949929005
Wear plate for folding outlet chute 949904005	949627005
Spring bolt for folding chute	10114710

Series 904

Hydraulic cylinder, single acting	956235305
Hydraulic cylinder, double acting	970257505
Hydraulic hand pump	510107305
Fixing bolts and nuts like crank discharge chute	942932805

Series 905

Hydraulic cylinder, single acting	11169094
Hydraulic cylinder, double acting	11169499
Hydraulic hand pump	510107305
Pump lever for hydraulic hand pump	942932805
Cylinder cover - Mudguard	942938405
Fixing bolts and nuts like crank discharge chute you will find on page 7	





Outlet chute and accessories

Description, ID-No.

Series 904	
Crank discharge chute	955963205
Handle compl.	595603705
Pin	956184205
Pin	956184305
Hexagon nut	11840127
Series 905	
Crank discharge chute, series 905	949808905
Handle compl.	595603705
Pin	956184205
Pin	949809105
Rondelle	11646244
Hexagon nut	11840127
Series 904	
Clamping ring	946230705
Toggle screw	956226205
Square nut	12223693
Limit stop	10818321
Discharge Chute Lock	774209905
Bush 60/65x40	749900905
Bush 40/44x40	749904105
Series 905	
Clamping ring	949707305
Clamping lever	949911605
Ball head for clamping lever	704001805
Limit stop	949707405
Discharge Chute Lock	774209905
Bush 50/55x40	749905005
Bush 40/44x26	11168120
Series 904	
Sealing for flap 942952305 (Series until 03.2006)	956299805
Sealing for flap 946137305 (Series from 03.2006)	946138005
Sealing for flap 948676405 (Serie from 06.2013)	11163749
Series 905	
Pendulum flap complete	90401138
Rubber handle for pendulum flap	940996705
Pressure spring for handle pendulum flap	720001605
Sealing for flap 948676405 and 90401138	11163749
Frame for mounting seal on pendulum flap	948676905
Wash tank retrofit for cleaning on site	90415139





Extension chutes

Description, ID-No.

Series 904

Extension chute, steel	940015705
Extension chute, plastic	949521205
Plastic channel for 949521205 and 948284205	948357305
Plastic chute	942391505
Plastic channel for 942391505 and 90401001	942391705
Extension chute, aluminium	946322405

Series 905

Extension chute, steel	941477305
Extension chute, plastic	90400111
Replacement plastic gutter for 90400111 (new series)	948357305
Plastic channel for 90400111	90400105
Plastic chute	90401001
Plastic channel for 942391505 and 90401001	942391705

Series 904

Chute holder for steel chute	940996505
Chute holder for plastic chute	942847705
Tension spring for chute hook 940996505 and 942847705	940996805
Clamping pin	432001805
Handle for chute holder	940996705
Profile rubber for chute support	940681505
Profile rubber for chute support	940681505

Series 905

Chute holder for steel chute / plastic chute	90401216
Tension spring for chute hook 940996505 and 942847705	940996805
Clamping pin	432001805
Handle for chute holder	940996705
Profile rubber for chute support	949911205





Water system

Description, ID-No.

Series 904

Water level gauge; L= 540mm	534908205
Water level gauge; L= 650mm	534908305
Support level gauge; bottom	10327338
Support level gauge; top	10327339
O-ring (seal for water level glass)	534908605
Rondelle	429900605

Series 905

Water level gauge; L= 415mm	11168805
Water level gauge; L= 540mm	11168125
Support level gauge; bottom	10327338
Support level gauge; top	10327339
Rondelle	429900605
Scale foil to stick on	956152805

Series 905

Water metering counter	10221695
Water hose (main line)	11168184
Water hose (secondary lines)	774200305
Dirt trap for water distributor	534714305
Fine screen insert for strainer	11163881

Series 904

Three-way valve	534702305
Pressure gauge	511234705
Pressure reducing valve	511234805
Check valve	534725405
Safety valve 1/2"; 5 bar	511233905
Safety valve 1/2"; 3,5 bar	511235305
Safety valve 1/2"; 2 bar	511235505
Overflow valve	511235605

Series 905

3-way valve	534702305
Handle for 3-way tap	534721705
Pressure gauge	511234705
Pressure regulating valve for control unit and fluid tank	11167880
Check valve	534725405
Safety valve 1/2"; 5 bar	511233905
Safety valve 1/2"; 3,5 bar	511235305
Safety valve 1/2"; 2 bar	511235505



Attention:

*After the replacement of the safety valve, the system should only be put back into operation when it was reviewed by an authorized body (according to the guidelines in your country).



Water system

Description, ID-No.

Series 904

Water tap 3/4" - inner-/ external thread	10028683
Water tap 1 1/2" - inner-/ external thread	10028684
Water tap 3/4" - inner-/ external thread	534701905
Water tap 1 1/2" - inner-/ external thread, with drain valve	534718605
Repair kit for 534718605	11164909
Water tap 1/4" - inner thread	534724405
Fixed coupling 1 1/2" - IG	534903105
Quick-fitting coupling	511252805

Series 905

Cover bonnet left	11167986
Cover right	11167987
Adhesive baffle aeration/ deaeration	11168956
Control unit 5 bar complete	949918705
3-way valve	534702305
Handle for 3-way tap	534721705
Pressure regulating valve	11167880
Check valve	534725405
Overflow valve (compressed air supply)	511235605
O-ring for overflow valve	502978705
Front panel valve for pneumatic stopcock Water tank	11168901
Selector switch front panel valve	11168236
Silencer for front panel valve	10350873
Adhesive label "Empty"	11168959
Shut-off valve water tank	11168858

Series 905

Water tap 3/4" - inner-/ external thread	10028683
Water tap 2-1" - inner-/ innerthread	534702005
Water tap 1/2" - inner-/ innerthread	534702105
Fixed coupling 1" - IG	11167906





Hydraulic system

Description, ID-No.

Series 904

Filter assembly for oil cooler 10329107	11168017
Filter cartridge for suction filter 11168017	11168018
Filter assembly for oil cooler 10818187	10019515
Filter cartridge for suction filter 10019515	510611105
Filter compl. for oil-cooler 11163250	10114232
Filter element for filter 10114232	10114233

Series 905

Oil cooler complete incl. fan, control unit and filter package	11168558
Axial fan for oil cooler	11169657
Oil sight glass	11169654
Oil drain valve	11169650
Fan control	11168563
Fan control conversion kit replaces fan control 11169644	90411952
Filter assembly for oil cooler	11169655
Filter cartridge for suction filter 11169655	11169637

Series 904

Temperature switch 55 / 60°C (ZF-gear box)	595674305
Temperature switch 42 / 50°C (oil cooler 10329107)	10327443
Temperature switch 38 / 50°C (oil cooler 10818187)	11163917
Adapter cable for 10327443 (for elder trucks with old cable set; until march 2009)	10327333

Series 905

Temperature sensor	11169643
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Series 904

Output filter oil on gearbox PLM 7/9	050041205
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Series 905

Consistency manometer	510539205
Measuring coupling G1/4" max. 630Bar	12740183
Measuring hose	510539305
Console for Künsitz pressure gauge	90401133





Ladder platform, frame and accessories

Description, ID-No.

Series 904

Flap part (3 step)	942363705
Extension ladder	943725405
Ladder lock	726601905
Ladder catch	726602005
Hex screw	11642261
Washer	12228709
Hexagon nut	11656731
Washer	10179993
Split pin	433001905
Pin	451301005
Buffer	726902905
Support	956282205
Buffer	726905205
Hexagon nut	10875619
Washer	10875645

Series 905

Extension ladder complete without fixing material	949815205
Fixing material for pedestal (pedestal installation)	949818005
Extension ladder	949803705
Spring bolt	11168085
Plain bearing bush 30 x 40	949910905
Plain bearing bush 35 x 45	949818405



Drum control / pump adjustment

Description, ID-No.

Series 904

Double rack transmitter compl.	595605605
Single rack transmitter compl. (drivers cab)	595615805
Rack transmitter compl. for gas	595617105
Single rack transmitter compl. for pump	595621005
Rack transmitter compl. MC	10011761

Series 905

Single rack transmitter compl. for pump	595621005
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Series 904 / 905

Control lever for rack transmitter pump	595612705
Control lever for rack transmitter gas	595609705
Tapered handle	595609805





Drum control / pump adjustment

Description, ID-No.

Series 904

Remote operation for pump; 5,50m	595607505
Remote operation for pump; 6,00m	595606505
Remote operation for pump; 6,50m	595615305
Remote operation for pump; 7,00m	595606705
Remote operation for pump; 7,80m	595605705
Remote operation for pump; 8,60m	595606805
Remote operation for pump; 9,20m	595607705
Remote operation for pump MC; drivers cab; 4,60m	10227942
Remote operation for pump drivers cab; 4,00m	595607905
Remote operation for pump drivers cab; 4,50m	595607805
Remote operation for pump drivers cab; 5,00m	595606405

Series 905

Remote operation for pump; 6,50m	595615305
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Series 904

Remote operation for gas; 6,00m	595605805
Remote operation for gas; 6,60m	595614905
Remote operation for gas; 8,20m	595613905
Remote operation for gas; 9,00m	595604705
Remote operation for gas; 9,50m	595605005
Remote operation for gas drivers cab; 7,50m	595607605

Series 904 / 905

Pivoting rod end remote operation for pump, all versions	595607105
Pivoting rod end remote operation for gas, all versions	595608405
Ball joint, all versions	595613005
Rubber gaiter for gas, all versions	726008205
Rubber gaiter for pump, all versions	726008305

Series 904 / 905

3 position switch	606005805
4 position switch	606006005
Control knob; series until 2011	606005905
Control knob; series starting from 2011	10819623
Push button, green	11163063
Push button, red	11163064
Push button, black	11163065
Contact element	11163066
Stopper plug	11163067
Protective collar	11163068
Reducer ring 30,5mm - 22,5 mm	10114350





Electronic control systems

Description, ID-No.

Series 904 / 905

EMC Control station cpl., outside	10330077
EMC Control station cpl., drivers cab	10330078
"EMC Control station comfort - R (without emergency stop module and control lever)"	10330080
EMC / EDC Emergency stop module	10330081
Control lever for 10330077	10330082
EDC Control station without control lever	11168091
Seal for control lever 10330082	11164046
EMC Key flaps compl.	10330083
EDC Key flaps compl.	11168772
Protective cover for protecting housing EMC 10819438 / EDC 11168152	10819437
Protecting housing EMC	10819438
Protecting housing EDC	11168152
Stainless steel protective housing for EMC cpl. with cover	90411552
Stainless steel protective housing for EDC cpl. with cover	90414924

Series 904

TME Control station outside	696053005
TME Control station drivers cab	696053105



Electronic components and accessories

Description, ID-No.

Series 05

Working lights / auxiliary reversing lights LED	11166886
Small relay for worklights	630170505
Relay plug-in socket	630161105
Flat fuse holder	604204705
Flat plug fuse 5A	604005505
Pull switch 1S 10A 12/24V DC ON/OFF	10027571



Safety retrofits

Description, ID-No.

According to DIN standard EN ISO 12609 / EU Machinery Directive 2006/42/EC

Retrofit kit rear view camera incl. monitor all models	13575802
Nachrüstung des Arbeitsscheinwerfer HTM 05 am Podest ohne FFST	13575805
Retrofitting the HTM 05 worklight on the pedestal with FFST	13575807
Retrofitting the HTM 05 worklight on the platform for interchangeable bodies	13575808
Retrofit of HTM 04 worklight with EMC control system	13575811
Retrofitting of the HTM 04 worklight with EDC control system	13575812
Retrofitting of the safety device folding ladder (schraubbaur) series 04	13593662
Retrofitting the safety device extension ladder (schraubbaur) series 04	13593666
Retrofitting the safety device ladder platform (schraubbaur) series 05	13597526
Retrofitting the appearance for underride guard	90416779



Safety and warning stickers

Description, ID-No.

Series 904 / 905

LIEBHERR lettering adhesive label	970310605
Adhesive sign Danger of shearing off	10114587
Adhesive label drum rotation direction RE	10819492
Adhesive label drum fuse	11166635
Adhesive label sound level	10006577
Adhesive sign protective clothing	12741715
Adhesive sign warning	10818888
Adhesive sign Danger of falling	773194914
Adhesive label red bar (inlet hopper)	10819648
ECE-Reflector tape-red, material sold by the metre	11005399
ECE-Reflector tape-white, material sold by the metre	11005400



ETM – Fully electric

Description, ID-No.

Series - ETM

On-board charger	12740691
PDU	914007005
Charging inlett (built-in socket)	12740832
Main battery switch	12741799
Bypass valve (3-way)	12741735
Hydraulic unit (chute adjustment, drum cover)	12740422
Rear display	11634293
Display cap	12741729
Fuse holder 32V/200A	12742959
Circulation pump vertical EMP	12741728
Circulation pump	12741731
Magnetic filter	12742394
Membrane	12744247



Oils and lubricants

Description, ID-No.

Liebherr hydraulics 37, 5 liter canister	10664865
Liebherr Hydraulics 37, 20 liter canister	10664867
Liebherr hydraulics 37, 210 liter drum	10664712
Liebherr hydraulics 37, 1000 liters container	10664856
Liebherr special grease CTK, 0.95 kg tube	11167586
Liebherr special grease CTK, 24 x 400gr. ex. Europe	10819780
Liebherr gear oil Hypoid90EP/ SAE 85W-90, 5 liter canister	10664874
Liebherr gear oil Hypoid90EP/ SAE 85W-90, 20 liter drum	10664875
Liebherr gear oil Hypoid90EP/ SAE 85W-90, 210 liter drum	10664876
Liebherr gear oil Hypoid90EP/ SAE 85W-90, 1000 liter tank	10441636



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